



## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Dane Architectural Systems Ltd  
Hamsterley, Newcastle upon Tyne  
United Kingdom**

has been approved by Lloyd's Register Quality Assurance  
to the following Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**The design, manufacture and installation of aluminium  
glazing for commercial construction projects comprising  
glazed facades, curtain walling, windows, structural  
glazing, entrances, brise soleil, automatic doors and  
shutters, architectural metal works, light structural  
steelworks, balustrades, staircases, canopies  
and bespoke feature fabrications.**

Approval  
Certificate No: LRQ 4005748

Original Approval: 26 April 2010

Current Certificate: 26 April 2010

Certificate Expiry: 31 May 2012

Issued by: Lloyd's Register Quality Assurance Limited



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This document is subject to the provision on the reverse

71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370

This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.

The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001

Macro Revision 13